

Description

ORABOND® 3331TG forms part of our AM2 range of high performance double coated tapes. It consists of a hard PVC film carrier, coated on both sides with a modified solvent acrylate adhesive. It has a very good resistance against UV radiation, extreme temperatures, chemicals, solvents and humidity. Its highly shear resistant adhesive has excellent durability when attached to metal, varnish and high energy surfaces. It has a good adhesive durability when attached to low energy surfaces. Because of its high adhesive mass, it is also appropriate for rough or structured surfaces.

Carrier

Hard PVC film, white, 38 micron

Liner

White silicone-coated paper, 90 g/m², with green ORAFOL branding

Adhesive

Modified solvent acrylate

Area of use

Used for the secure attachment of truck and car mirrors in plastic housings. Used as an adhesive medium for type, performance and information signs as well as for extruded synthetic profiles and for durable installation in the furniture industry. Used for the attachment of trims, bars and laminates to a variety of surfaces. For the fixing of covers and handles in the audio, household appliance and electrical industry.

The used adhesive meets the demands of the Code of Federal Regulations, Food and Drugs (FDA), 21 CFR Ch. I (April 1, 2008 edition), § 175.105.

Technical Data

Thickness* (adhesive and carrier)	230 micron	
Temperature resistance***	-40° C to +70° C	
Resistance to solvents and chemicals	with expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis	
Loop Tack* (FINAT TM 9)	22 N/25 mm	
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	30 N/25 mm	after 1 min
	35 N/25 mm	after 20 min
	37 N/25 mm	after 24 h
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 400 hours	at 23° C
	> 6 hours	at 70° C
Shelf life	2 years	
Application temperature	> +15° C	

* average

** in original packaging, at 20° C and 50% relative humidity

*** normal climate of Central Europe

IMPORTANT NOTICE

All ORABOND® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

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